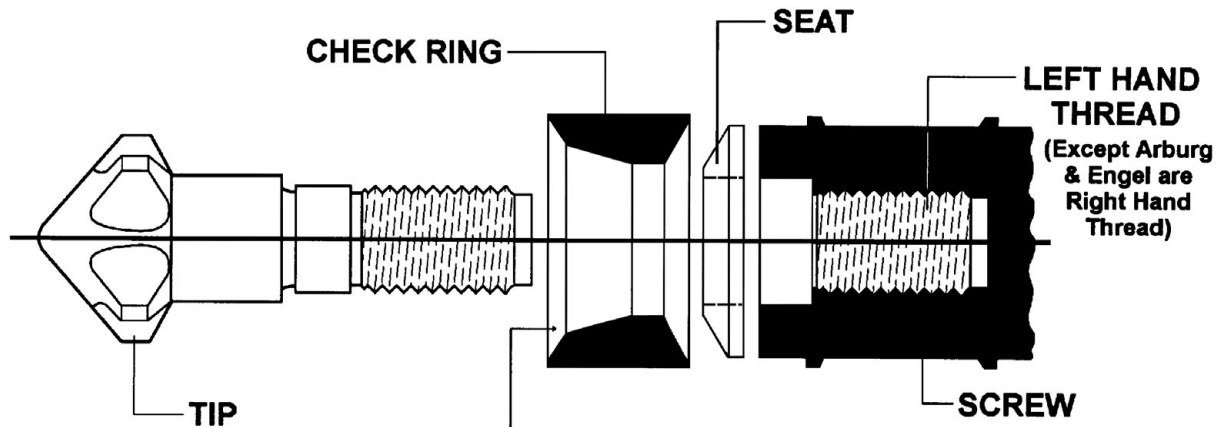


INSTALLATION DIAGRAM FOR ALL DOUBLE ANGLE DESIGN CHECK RINGS



NOTE: ON DOUBLE ANGLE CHECK RINGS, THE LARGER CHECK RING I.D. MUST FACE THE TIP.

HELPFUL HINTS:

- Always use an anti-seize compound on all threaded areas during assembly.
- Do not over-torque! Check your instruction manual for torque recommendations.
- *Never attempt to rotate or retract a feedscrew without resin.* Always use a heat stable, low temperature plastic resin, that does not contain fillers or corrosive additives whenever you shut down the machine.

*We are always looking for helpful information to make your job easier.
If you have any suggestions, let us know.*